

## Stainless PowerTower Installation Instructions



**SPT1001 / SPT1002**

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**Stainless PowerTower - SPT1001/1002**  
**Installation Instructions**



**SPT1001 Kit Contents:**

SPT 1001  
SPT Base Seal  
IP67 Cable Grommet

**SPT1002 Kit Contents:**

SPT 1002  
SPT Base Seal  
IP67 Cable Grommet

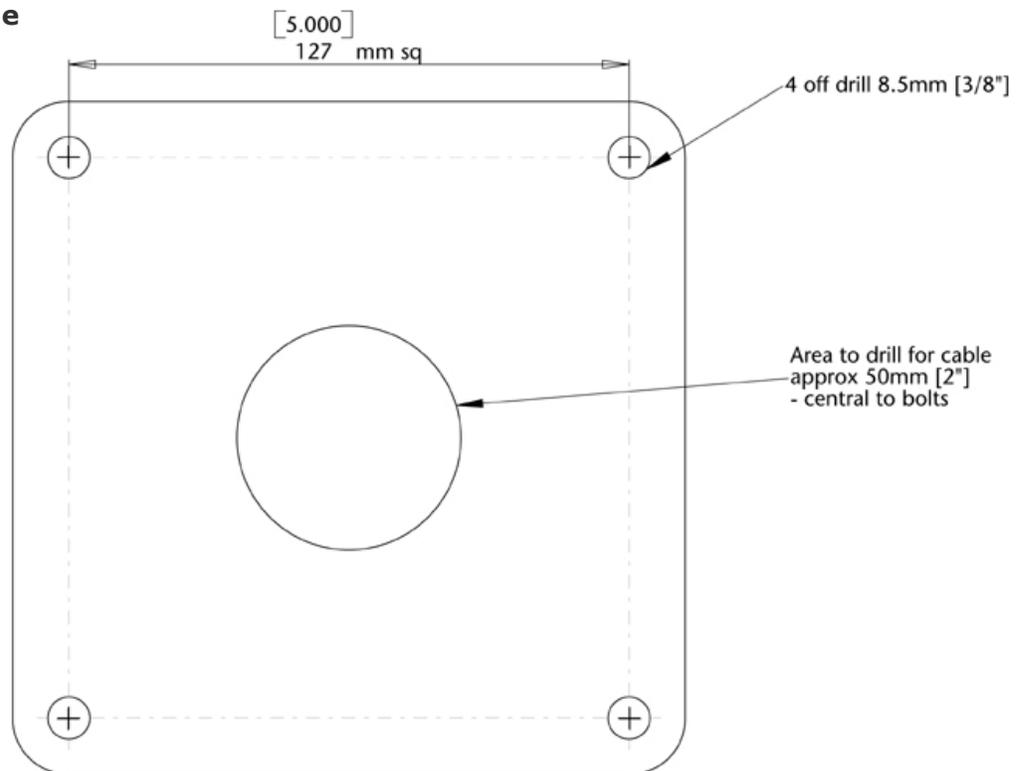
**Also Required:**

4 x M8 Stainless Steel bolts, large washers and nuts to attach APT to deck/arch.  
Length to suit deck/arch thickness.

8.5mm Drill.

Hole Cutter for cable loom; approx 50mm dia.

**Drilling Guide**



**Fitting SPT 1001/2:**

1. Drill holes in arch to match SPT 1001/2 base and a central cable exit – See drilling guide.
2. Thread the cable loom up through the arch, base seal and into the SPT 1001/2.
3. Pull enough cable through the Grommet at the back of the SPT 1001/2 to reach the Antennae.
4. Once enough cable has been pulled through fasten the SPT 1001/2 to the arch, ensuring foam Base Seal is positioned under the SPT 1001/2 base.
5. Fasten the antennae to the top plate with the bolts supplied and attach cable.
6. To finish push cable back through grommet to it's chosen point and pull back until the internal part of the grommet reverses back.

**Stainless Power Tower - SPT1004 / 1005**  
**Installation Instructions**

**SPT1004 Kit Contents:**

SPT1004  
PT Base Seal  
IP67 Cable Grommet

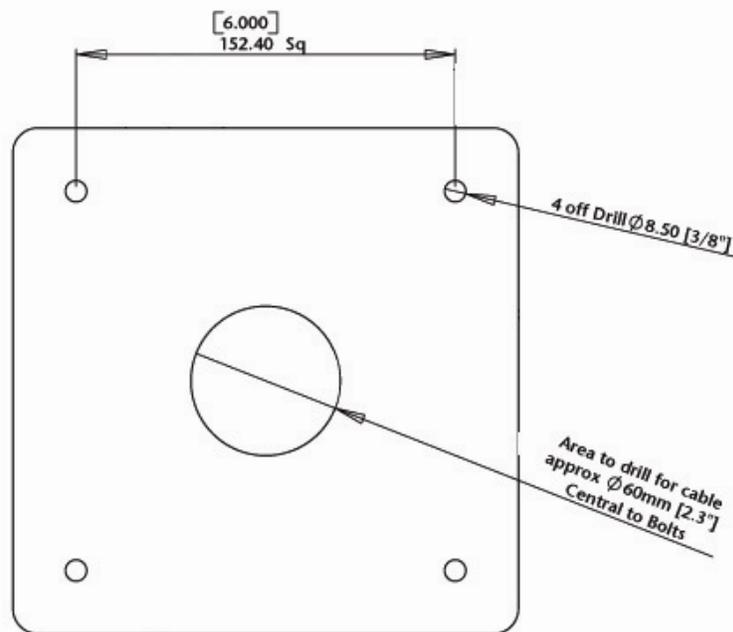
**SPT1005 Kit Contents:**

SPT1005  
PT Base Seal  
IP67 Cable Grommet  
Blanking Cap

**Also Required:**

4 x M8 Stainless Steel bolts, large washers and nuts to attach SPT to deck/arch.  
Length to suit deck/arch thickness.  
8.5mm Drill.  
Hole Cutter for cable loom; approx 50mm dia.

**Drilling Guide For SPT1004/5**



**Fitting SPT1004:**

1. Drill holes in arch to match SPT1004 base and a central cable exit – See drilling guide.
2. Thread the cable loom up through the arch, base seal and into the SPT1004.
3. Pull enough cable through the Grommet at the back of the SPT1004 to reach the Open Array Antennae.
4. Once enough cable has been pulled through fasten the SPT1004 to the arch, ensuring foam Base Seal is positioned under the SPT1004 base.
5. Fasten the antennae to the top plate with the bolts supplied and attach cable.

6. To finish push cable back through grommet to it's chosen point and pull back until the internal part of the grommet reverses back.

**Fitting SPT1005:**

1. Drill holes in arch to match SPT1005 base and a central cable exit – See drilling guide.
2. Thread the cable loom up through the arch, base seal and into the SPT1005.
3. If you are installing a 3.5' or larger Furuno Open Array Antennae, the cable will exit through the hole in the top plate of your SPT1005. If installing another Open Array type to your SPT1005 please cover this hole with the blanking grommet supplied and proceed to step 7.
4. Pull enough cable through the top of the SPT1005 to reach the Open Array Antennae.
5. Once enough cable has been pulled through fasten the SPT1005 to the arch, ensuring foam Base Seal is positioned under the SPT1005.
6. Fasten the antennae to the top plate with the bolts supplied. **[End for SPT 1005 installation for 3.5' or larger Furuno Open Array's].**
7. Pull enough cable through the Grommet at the back of the SPT1005 to reach the Open Array Antennae.
8. Once enough cable has been pulled through fasten the SPT1005 to the arch, ensuring foam Base Seal is positioned under the SPT1005 base.
9. Fasten the antennae to the top plate with the bolts supplied and attach cable.
10. To finish push cable back through grommet to it's chosen point and pull back until the internal part of the grommet reverses back.
7. Drill holes in arch to match SPT1001/2 base and a central cable exit – See drilling guide.
8. Thread the cable loom up through the arch, base seal and into the SPT1001/2.
9. Pull enough cable through the Grommet at the back of the SPT1001/2 to reach the Antennae.
10. Once enough cable has been pulled through fasten the SPT1001/2 to the arch, ensuring foam Base Seal is positioned under the SPT1001/2 base.
11. Fasten the antennae to the top plate with the bolts supplied and attach cable.
12. To finish push cable back through grommet to it's chosen point and pull back until the internal part of the grommet reverses back.